Approved For Release 2001/03/03 : CIA-RDP78T05439A000400380015-4

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TCS - 2159/65 IB - 78/65 18 March 1965 Copy #

MEMORANDUM FOR: Chief, Resources Division, ORR

ATTENTION :

_{R/FU} 25X1A

THROUGH .: Chief, Requirements Branch, Reconnaissance Group, CGS

FROM : Chief, Photographic Intelligence Division, CIA

SUBJECT : Syzran Petroleum Refinery, USSR

REFERENCES: (1) ORR Requirement No. C-RR4-81,224

(2) CIA/PID Project No. 30289-4

1. This memorandum is in response to the above mentioned requirement, which requested an analysis and a comparative study of the Syzran or "Stalin" Petroleum Refinery located near Syzran, USSR.

- 2. Information, as requested, concerning this refinery, is as follows:
- a. Location This refinery is located at Syzran approximately 3.4 nautical miles south-southwest from the southern edge of the city and approximately 12 nautical miles southeast of Syzran Northeast Airfield. The geographic coordinates of the approximate center of this site are 53 04 10N 48 23 50E (See figures 1 and 2).
- b. Areal Extent The refinery is basically rectangular in shape, measuring approximately 6800 feet by 12,000 feet and is oriented NNW SSE. The approximate total area within the refinery, including the area of storage basins, is 81,600,000 square feet or 2.9 square miles. The approximate area excluding the storage basins is 1.8 square miles.

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c. Construction Status - From examination of photographic coverage over this refinery between considerable expansion has taken place. Several additional refining and probable petrochemical units have been constructed. Additional construction is presently underway. There is room within and adjacent to the Syzran refinery for further expansion. Sections where additions to the refinery have taken place are outlined in double lines and are annotated by letters rather than numbers on the overlay.

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d. Photography - All available photographic coverage was utilized in this study. For purposes of comparison and because of photographic quality, materials from one overflight and two satellite missions are included in this memorandum. These photographs are from Missions

respectively (See figures 3-5). Details concerning the identification of refinery components are presented in section three.

3. The overlay accompanying figure five outlines the refinery area and the various sections within the refinery.

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- a. Components of the refinery present and apparently in operation at the time of coverage of are butlined with single dashed lines and annotated with numbers on the overlay. Analysis of these areas is presented under the number corresponding to that on the overlay sheet.
 - (1) Flood plain of the Volga River
 - (2) Probable pipeline connecting the refinery and docking facilities on the Volga River
 - (3) Paralleling road and railroad running from Syzran, along the Volga River, to Saratov
 - (4) Heat and power plant with spray ponds, transformer yard, coal piles,
 - and other associated facilities
 (5) Area of administration buildings
 - (6) Many open crude storage basins and two storage tanks
 - (7) Tank farm
 - (8) Probable combination unit
 - (9) Tank farm, probable intermediate and final product storage
 - (10) Tank farm, probable crude storage
 - (11) Tank farm, probable intermediate and final product storage
 - (12) Probable crude distillation unit and three possible desalting units
 - (13) Tank car loading and unloading racks
 - (14) Large processing building with row of tank-like cases along west side and several storage tanks directly south of building. Possibly a treating area for heavy bitumens
 - (15) Area of shop and maintainence buildings. Also contains two cooling towers, possible waste settling ponds and two possible processing buildings
 - (16) Area of administration and possible shop buildings
 - (17) Four probable crude distillation units
 - (18) Water treatment area, with spray ponds and probable cooling towers
 - (19) Two cracking units with probable gas recovery and processing area located between the cracking units
 - (20) Tank farm, probable intermediate and final product storage
 - (21) Open area with three flare towers visible as late as apparently no longer being used.

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25X1D b. Areas where considerable expansion has occurred since or where construction is presently underway are outlined with d	
lines and are annotated with letters rather than numbers on the over sheet. Analysis of these components of the refinery follows:	oubl e lay 25X1D
(a) Area of probable final production storage prior to ship also including a large building which may be for packaging and whousing. Horizontal tanks at north end of area were present in and the large building was under construction at that time. contruction was apparently complete by	are-
on the north catalytic cracking unit was well under way	n ; ruction
25X1D (c) Possible gas recovery and fractionation units for recovery and separation of "Cracked" gases, construction on these units was nearing completion in 25X1D	
(d) Probable cracking unit with construction just started by	
25X1D (e) Unidentified processing area with construction starting a portion of the facilities in the A tall proce	on
tower and associated facilities were erected between the and Four medium size storage tanks were also constitution this area during this same period.	ructed
(f) Area of unidentified construction activity. Work starting this area in the 25X1D	ted 25X1D
25X1D (g) Processing area with construction, as indicated by sligger ground scaring, starting in the early work was in progress in although most units appear to have	still
erected by that time. This possible petrochemical area appears of the state of the	
(h) Area of flare towers, flares were first observed burning this location on coverage of 25X1D	g at 25X1D
(i) Probable water treatment area, with settling ponds and of towers, most of which were present in towers. At various stages since that time several buildings and tanks for use in unprocesses have been built. A few storage tanks are also present	ous identified
area.	•

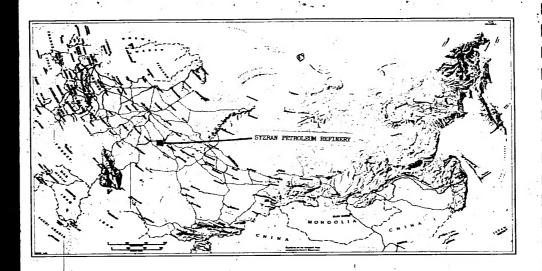
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- Approved For Release 2001/03/03 : CIA-RDP78T05439A000400380015-4 HANDLE VIA ---- ONLY TCS - 2159/65 Page 4 (j) Probable concrete oil storage basins are located in this section. Most of these basins were either under construction in 25X1D or have been entirely built since that time. 25X1D (k) Structures present in this area in included several small probable shop and maintenance buildings, two possible desalting units and a couple of storage tanks. Additions since then include a small unidentified processing unit apparently still under construction, several small unidentified buildings, mostly erected 25X1D and one large shop type building on which construcsince tion appeared to be just started in and evidently 25X1D not completed until after The Syzran Refinery is served by a rail spur off the Syzran - Saratov railway, by road, and probably by pipelines from oilfields in the area. The refinery is also connected to nearby docking facilities on the Volga River by pipeline. 5. All measurements have been made by the CIA/PID/IB Project Analyst. They should be considered as approximate and must not be taken as official NPIC mensuration data compiled by the Technical Intelligence Division, NPIC. 25X1A The photo analyst assigned to this project was who may be contacted on extension 2546 should any questions arise concerning this memorandum. This memorandum and attachments complete the requirement. 25X1A Enclosures 2 Annotated Maps

CIA/PID/IB-P-182/65 and P-183/65

3 Annotated Photos w/Overlay CIA/PID/IB-P-184/65 thru P-186/65

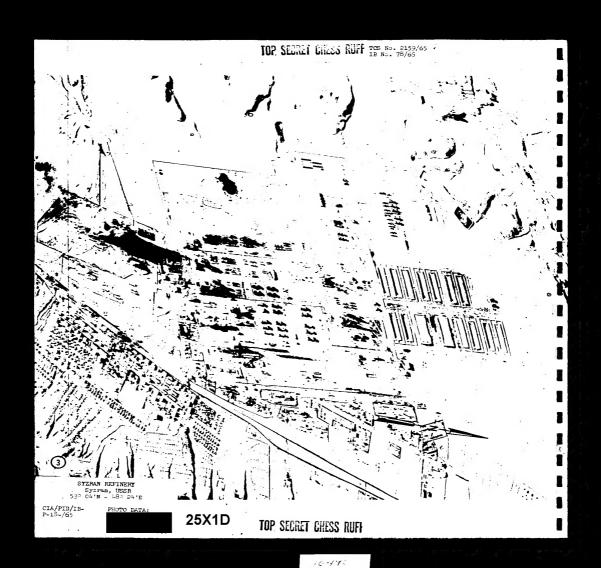
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